

ELECTRIC LOG SPLITTER FFBE5TS USER GUIDE

CAUTION: Read this manual before using this machine!

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1. SAFETY INSTRUCTIONS

• UNDERSTAND YOUR CUTTER



Read and understand the owner's manual and labels affixed to the log splitter. Learn its application and limitations as well as the specific potential hazards peculiar to it.

• DRUGS, ALCOHOL AND MEDICATION

Do not operate the log splitter while under the influence of drugs, alcohol, or any medication that could affect your ability to use it properly.

• AVOID DANGEROUS CONDITIONS



Put the log splitter on a high, stable, flat, and level work bench where there is plenty of room for handling, and help the operator stay alert. Bolt the log splitter to the work surface if it tends to slip, walk, or slide. The height of the worktable must be between 850-1650mm

Keep your work area clean and well lighted. Cluttered areas invites injuries.

Do not use the log splitter in wet or damp areas or expose it to rain.

Do not use it in areas where fumes from paint, solvents or flammable liquids pose a potential hazard

• INSPECT LOG SPLITTER



Check your log splitter before turning it on. Keep guards in place and in working order. Form a habit of checking to see that keys and adjusting wrenches are removed from tool area before turning it on. Replace damaged, missing or failed parts before using it.

DRESS PROPERLY



Do not wear loose clothing, gloves, neckties or jewelry (rings, wrist watches). They can be caught in moving parts.

Protective electrically non conductive gloves and non-skid footwear are recommended when working. Wear protective hair covering to contain long hair, preventing it from get caught in machinery.

• PROTECT YOUR EYES AND FACE



Any log splitter may throw foreign objects into the eyes. This can cause permanent eye damage. Always wear safety goggles. Everyday eyeglasses have only impact resistant lenses. They are not safety glasses.

Do not put the log splitter on the ground for operations. This is awkward operating position that the operator has to bring his face close to the machine, and thus risks being struck by wood chips or debris.

• EXTENSION CORDS

Improper use of extension cords may cause inefficient operation of the log splitter which can result in overheating. Be sure the extension cord is no longer than 10m and its section is no less than 2.5mm² to allow sufficient current flow to the motor.

Avoid use of free and inadequately insulated connections. Connections must be made with protected material suitable for outdoor use.

• AVOID ELECTRICAL SHOCK

Check that the electric circuit is adequately protected and that it corresponds with the power, voltage and frequency of the motor. Check that there is a ground connection, and a regulation differential switch upstream.

Ground the log splitter. Prevent body contact with grounded surfaces: pipes, radiators, ranges, and refrigerator enclosures.

Never open the pushbutton box on the motor. Should this be necessary, contact a qualified electrician.

Mark sure your fingers do not touch the plug's metal prongs when plugging or unplugging the log splitter.

• KEEP VISITORS AND CHILDREN AWAY



The log splitter must be always operated by one person only. Other people should keep a safe distance from the work area, especially when the log splitter is under operations. Never use another people to help you with freeing jammed log.

• INSPECT YOUR LOG

Make sure there are no nails or foreign objects in logs to be split. The ends of the logs must be cut square. Branches must be cut of flush with the trunk.

• DON'T OVERREACH

Floor must not be slippery.

Keep proper footing and balance at all times.

Never stand on log splitter. Serious injury could occur if the tool is tipped or if the cutting tools is unintentionally contacted. Do not store anything above or near the log splitter where anyone might stand on the tool to reach them.

• AVOID INJURY FROM UNEXPECTED ACCIDENT



Always pay full attention to the movement of the log pusher.

Do not attempt to load the log on until the log pusher has stopped. Keep hands out of the way of all moving parts.

• PROTECT YOUR HANDS



Keep you hands away from splits and cracks which open in the log; They may close suddenly and crush or amputate your hands.

Do not remove jammed logs with you hands.

• DON'T FORCE TOOL

It will do a better and safer job at its design rate. Never try to split logs larger than those indicated in the specifications table. This could be dangerous and may damage the machine. Don't use log splitter for a purpose for which it was not intended.

Don't use log splitter for a purpose for which it was not intende

NEVER LEAVE TOOL RUNNING UNATTENDED

Don't leave tool until it has come to a complete stop.

• DISCONNECT POWER



Unplug when not in use, before making adjustments, changing parts, cleaning, or working on the log splitter; Consult technical manual before servicing.

• PROTECT THE ENVIRONMENT



Take used oil to an authorized collection point or follow the stipulations in the country where the log splitter is used.

Do not discharge into drains, soil or water.

• MAINTAIN YOUR LOG SPLITTER WITH CARE

Keep the log splitter clean for best and safest performance.

MAKE THE WORKSHOP CHILDPROOF

Lock the shop. Disconnect master switches. Store the log splitter away from children and others not qualified to use it.

- 1. The log splitter must always be used by one operator only.
- Nobody must be allowed to use the log splitter unless they have read the instruction manual and have been instructed in the regulations to follow for correct and safe use.
 Operators must receive necessary training and instructions.
- 3. The machine must be used by adults only. Use of the log splitter by apprentices of not less than 16 years of age must be supervised by an adult authorized to use the machine.
- 4. Never wear loose, unbuttoned clothing which may become trapped in moving parts.
- 5. Check that the logs to be split are free from nails or wire, which may fly up or damage the machine, the ends of the logs must be cut square, branches must be cut off flush with the trunk.
- 6. Never try to split logs larger than those indicated in the technical specifications. This could be dangerous and may damage the machine.
- 7. Break wood in the direction of the grain, do not place wood across the log splitter and leave it in that position for splitting; it may be dangerous and may seriously damage the machine.
- 8. Never attempt to cut two logs at once, one may fly up and hit you.
- 9. If the log moves away from the blade, retract the blade and turn the log through 90° .
- 10. Do not attempt to load the log in the log splitter while the blade is in motion, you could get trapped and injured.
- 11. Keep your hands well away from any splits and cracks which open in the log; these may close suddenly and crush or amputate your fingers.
- 12. Never force the log splitter for more than 5 seconds keeping the cylinder under pressure in the attempt to split excessively hard wood. After this time interval, the oil under pressure is overheated and the machine could be damaged. It is thus better to stop and rotate the log by 90^o to see whether it can be split in a different position. In any case, if you are not able to split the log, this means that its hardness exceeds the capacity of the machine and thus that log should be discarded so as not to damage the lop splitter.
- 13. Do not force the blade by pushing the log on the upper part, as this can cause the blade to break or damage the body of the machine. Always set the log on the guides.
- 14. Never leave the machine unattended while it is running. If you leave the machine, even for a short time, remove the power supply or any possible cause of accidental start-up.
- 15. The log splitter must never be used by an operator who is under the influence of alcohol, drugs, medicines, or who is tired. A clear mind is essential for safety.
- 16. Never request the assistance of another person to help you remove a jammed log.

- 17. Do not use machines with electric motor if natural gas, petrol fumes or other inflammable vapors are present.
- 18. Check that the electric circuit is adequately protected and that it corresponds with the power, voltage and frequency of the motor, check that there is a ground connection, and a regulation differential switch upstream.

Check on the functioning of the machine.

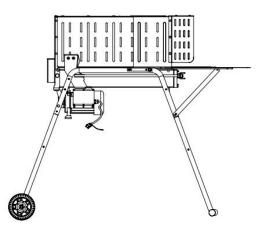
- 19. Never open the switch box on the motor. Should this be necessary, contact a qualified electrician.
- 20. Make sure that the machine and the cable never come in contact with water.
- 21. Treat the power cable with care, do not attempt to move the machine by pulling the cable, do not yank the cable to unplug it; keep the cable away from excessive heat, oil and sharp objects.
- 22. Never leave the machine unattended with the power supply "on", also disconnect the power cable when not in use, when carrying out maintenance work, when changing attachment or moving the machine.
- 23. Before starting work, hydraulic pipes and hoses shall be inspected and the stopping devices shall be tested.
- 24. Keep the working area free from obstructions, e.g. logs, split wood etc.
- 25. Stop the machine before cleaning or making adjustments.
- 26. The hazards may arise from particular characteristics of wood when being split (e.g. knots, logs of irregular shape etc.)
- 27. Operator must receive necessary training and instruction from a qualified person before handling the tool.
- 28. Use the tool only for the intended use. Misuse (such using material other than log) can damage the tool and cause accidents and injuries.
- 29. The splitting operation of the machine is designed to be activated by one person. While there is the possibility that additional operators could be working with the machine (e.g. for loading and unloading), only one operator should activate splitting operations.
- 30. The machine shall not be used by children.
- 31. Wear suitable personal protective equipment (PPE), including safety footwear; close fitting clothing and suitable work gloves, eye protection and hearing protection.
- 32. Before starting work, hydraulic pipes and hoses shall be inspected and the stopping devices shall be tested.
- 33. Tests of the machine's safety devices before use the tool. If safety devices do not work properly, do no use the tool and bring it to a qualified technician for inspection and reparation.
- 34. The working area shall be free from obstructions; before installation and operation, clear the working area. Keep the working area free from obstructions, e.g. logs, split wood, etc.
- 35. Do not leave the machine unattended when running;
- 36. Do not reach into the splitting zone

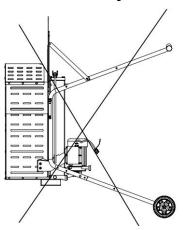
<u>Symbols</u>

<u>Symbols</u>	
i	Read manual before operation
	Use safety footwear
	Use work gloves

	Wear eye protection
	Use hearing protection
(\mathbf{x})	No trespassing
\bigotimes	No smoking in the working area
	Only the operator may stand within the operating range of the machine. Keep non-involved persons, as well as domestic and farm animals, out of the hazard area (minimum distance: 5m)
	Keep your work space tidy! Untidiness can lead to accidents.
	Only the operator may stand within the operating range of the machine.
	Caution! Switch off the engine before repair, maintenance and cleaning. Unplug the mains plug.
	Do not remove jammed trunks with your hands.
	Danger of bruising and injury from sharp edges; never touch danger areas when the cleaver is moving.
Â	Warning: Electricity. Risk of electrical shock.

Danger! Keep clear of moving parts! To be operated by one person only! The log splitter must be used horizontally, can't be used vertically.





Electrical Safety

WARNING! Always check that the power supply corresponds to the voltage on the rating plate. WARNING! Connect the main leads to a standard 230V±10% (50Hz±1Hz) electrical supply which has protection devices of under-voltage, over-voltage, over-current as well as a residual current device (RCD) which maximum residual current rated at 30mA.

Replacing cables or plugs

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

Immediately throw away old cables or plugs when they have been replaced by new ones. It is dangerous to insert the plug of a loose cable in the wall outlet.

Using extension cables

- As a supply for this machine always use an unloaded line and/or extension with conductor of at least 2.5mm² and protected with a 20A fuse. Be sure that this extension cable is not longer than 10 meters. Excessively long cables or inadequate section can cause voltage drops that prevent motor from developing its full power.
- 2. Only connect your machine and/or extension cable to earthed electricity mains.

Grounding

In the event of an electrical short circuit, grounding reduces the risk of electric shock. Use switch socket with grounding please.

INTENDED USE

This log splitter is only intended to be used to split logs! Serious injury may occur if this log splitter is used for any other purpose.

2. TECHNICAL SPECIFICATIONS

Model	FFBE5TS
Voltage:	230V~ 50Hz
Power consumption	1500W, S3 50% (5min on/5min off)
No load Speed:	2800/min
Classification	Class I
Protection degree	IP54
Max. splitting force (tons)	5T
Diameter	30-250mm
Length	520mm
Max. Hydraulic oil capacity	3.3L
Max. hydraulic pressure	20MPa
Mass	65кд
Sound pressure level, L _{pA}	78 dB(A) k=3dB(A)
Sound power level, L _{WA}	91 dB(A) k=3dB(A)
Vibration	\leq 2,5m/ s ²

3. ASSEMBLY

UNPACKING

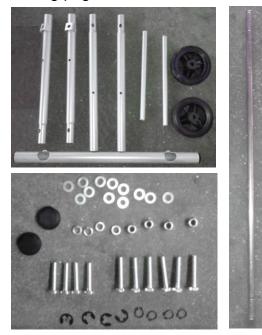
WARNING! To prevent accidental starting that could cause possible serious personal injury, assemble all parts to your log splitter before connecting it to power supply. Log splitter should never be connected to power supply when you are assembling parts, making adjustment.

Carefully remove all parts from the carton and place the log splitter on a level work surface of the height not less than 60cm. Separate and check against the list of loose parts.

WARNING! If any parts are missing, do not operate this machine until the missing parts are replaced. Failure to do so could result in serious personal injury.

• Do not discard the packing materials until you have carefully inspected the log splitter, identified all parts, and satisfactorily operated your new log splitter.

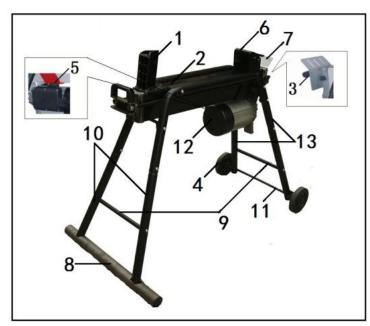
Check all loose parts from the box with the list below. Assemble according to the instruction on the following pages.



1. Horizontal leg 1pcs 2. Front stand 2pcs 3. Back stand 2pcs 4. Horizontal shaft 2pcs 5. Wheel 2pcs 6. Wheel shaft 2pcs 7. Wheel cover 2pcs 8. Circlip 8pcs 9. Bolt M8*45 4pcs Bolt M8*50 6pcs 10. Nut M8 4pcs 11. Flat washer 12pcs 12. Spring washer 4pcs

FEATURES

1. Before attempting to use, familiarize yourself with all the operating features and safety requirements of your log splitter.



- 1. Blade
- 2. Oil tank
- 3. Hydraulic control lever
- 4. Rolling wheel
- 5. Push button switch
- 6. Log pusher
- 7. Safety guard for hydraulic control lever
- 8. Horizontal leg
- 9. Horizontal shaft
- 10. Front stand
- 11. Wheel shaft
- 12. Motor cover
- 13. Back stand

2. Size of the logs to be split

The figure 1 shows the maximum log sizes that can be split.

The diameter of the log is indicative: a small log can be difficult to split if it has knots or a particularly tough fiber. On the other hand, if the wood has regular fibers it is not difficult to split logs with diameter greater than the maximum shown in fig. 1.

It is important not to insist when the log does not split on the first attempt, as the pump may be damaged by the overheating of the oil when the machine is made to work under the maximum stress in the attempt to split excessively hard wood.

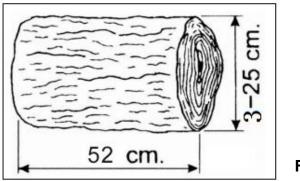


Fig.1

3. Recommended oils

We recommend use of the following oils for the hydraulic cylinder. SHELL TELLUS T22 ARAL VITAM GF22 SP ENERGOL HCP22 MOBILE DTE 11 OR equivalent **DO NOT USE OTHER GRADE OILS**

4. Application conditions

This log splitter is a home use model. It is designed for operating under ambient temperature between $+5^{\circ}$ C and 40° C and use at altitudes no more than 1000mm. The surrounding humidity should less than 50% at 40°C. It can be stored or transported under ambient temperatures between -25° C and 55° C.

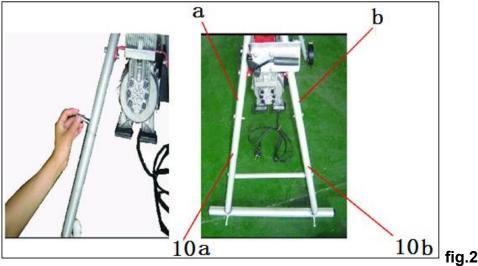
INSTALLATION OF PARTS

Warning! For your own safety, do not connect the log splitter to the power source until the machine is completely assembled and you read and understand the entire instruction manual.

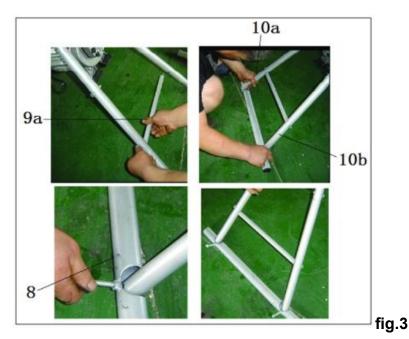
Warning! For your own safety, never forget to bolt the support legs to the log splitter, place the log splitter on flat and level ground.

Warning! Never use the log splitter if it is not in perfect order or if it needs servicing. Before starting work, check correct functioning of all the safety devices (ZHB, push button).

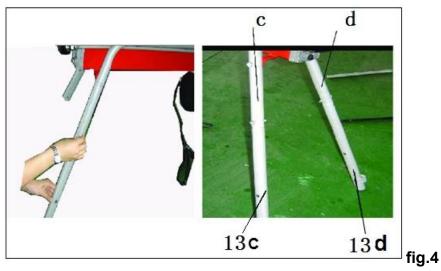
a) Connect front stand (10a) to connection pipe (a) and front stand (10b) to connection pipe (b) by bolts and nuts (fig.2).



b) Connect horizontal shaft (9a) to front stand(10a&10b) with screws, then assemble horizontal leg(8) and fix it to front stand(10a&10b) by bolts (fig.3).



c) Connect back stand (13c) to connection pipe (c) and connect back stand (13d) to connection pipe (d) by bolts and nuts (fig.4).



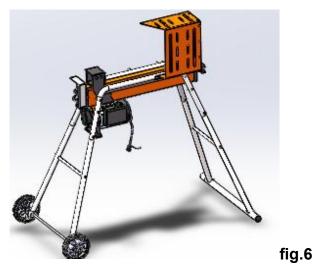
d) Connect horizontal shaft (9b) to back stand (13c&13d) with bolts, assemble the wheel shaft (11) and wheels with four spring washers, the last fit wheel covers (fig.5).



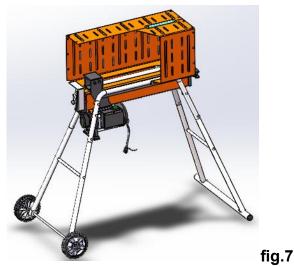


Remove the accessories as shown in the figure from the carton and check the number of accessories, and then install according to the following steps:

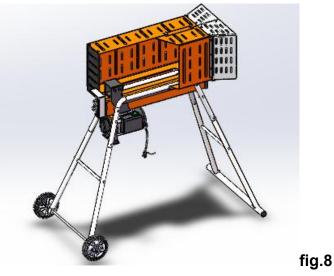
1. Using the Allen wrench to make the two M8×16 screws through the two washer8 and the mounting hole for left side support plate, then tighten the screw holes corresponding to the bent legs(fig. 6)



2, Push the three M8×16 screws through the three washer8 and the mounting hole, then tighten the screw holes corresponding to the bent legs. Push the four M8×16 bolts through the mounting hole of the connecting plate and the support plate, then tighten with four M8 nuts. (Fig.7)

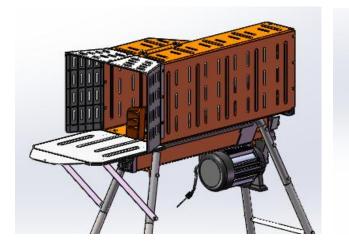


3. Connect the back cover, protection guard and support plate with M8×16 bolt and M8 nut. (Fig. 8)



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4. Install the stock support plate. Push the two M8×16 screws through mounting hole of the support plate and the stock support plate, tighten with two M8 nuts. Then push two M8×16 screws through the two mounting hole of the stock support plate, push two M8×50 bolts through the mounting hole of the left and right bent legs and mounting hole of the stock support plate on the other side, tighten with four M8 nuts. (Fig. 9)



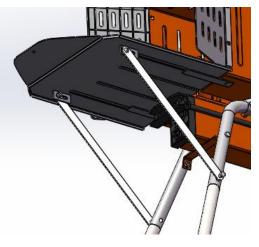


fig.9

5、After the third step, an entire machine has been assembled.

4. OPERATION

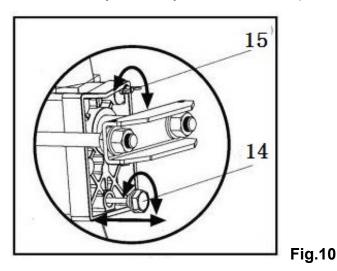
Warning!

Before operating the log splitter, the Bleed Screw (15) Fig. 10, should be loosened by some rotations until air can go in and out of the oil tank smoothly.

Air flow through the Bleed Screw hole should be detectable while the log splitter is under operations.

Before moving the log splitter, make sure the Bleed Screw is tightened to avoid oil leaking from this point.

Failed to loosen the bleed screw will keep the sealed air in hydraulic system being compressed after being decompressed, such continuous air compression and decompression will blow out the seals of the hydraulic system and cause permanent damage to the log splitter.



DO NOT ADJUST THE MAX PRESSURE

LIMITING SCREW (16) IN FIG. 11

Max pressure was set before the log splitter ex work and the max pressure limiting screw is tightened to ensure the log splitter works under pressure no more than 6 tons. The setting

was done by qualified mechanic with professional instruments. Unauthorized resetting will cause the hydraulic pump fail to output enough splitting pressure or RESULT IN SERIOUS INJURY AS WELL AS DAMAGE TO THE MACHINE.

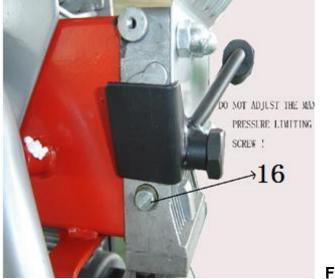
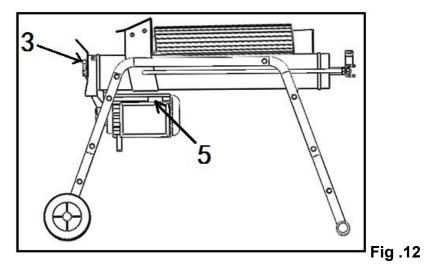


Fig.11

Make sure that the screws are tightened up properly before operation the log splitter!

This log splitter is equipped with control system that requires to be operated by both hands of the user – left hand controls the hydraulic control lever (3) while right hand controls the push button switch (5) as shown in Fig. 12. The log splitter will freeze upon absence of either hand. Only after both hands release the controls, the log pusher starts to return backward to the starting position. **Never force the log splitter for more than 5 seconds by keeping pressure on it to split excessively hard wood.**

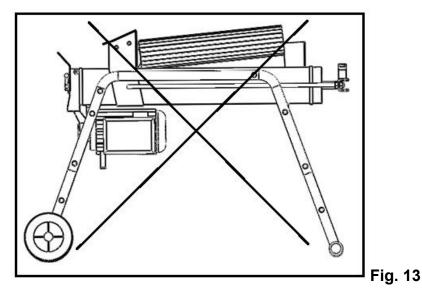


After this time interval, the oil under pressure will be overheated and the machine could be damaged. For such extremely hard log, rotate it by 90^o to see whether it can be split in a different direction. In any case, if you are not able to split the log, this means that its hardness exceeds the capacity of the machine and thus that log should be discarded to protect the log splitter.

NOTE: During operation, the metal part connected to the motor remains cold or in any case reaches a temperature only slightly higher than the ambient temperature. After several hours of use with particularly difficult wood, the pump may become very hot. This is not a dangerous situation for the machine, which returns to full functioning capacity after being cooled. On the other hand, it is very important not to cause overheating of the oil, and thus the pump, by forcing the machine in an

attempt to split logs that exceed the capacity of the machine.

Always set logs firmly on the log retaining plates and work table. Make sure logs will not twist, rock or slip while being split. Do not force the blade by splitting the log on the upper part. This will break the blade or damage the machine. (Fig.13)



Break log in the direction of its grown grain. Do not place log across the log splitter for splitting. This may be dangerous and may seriously damage the machine.

Do not attempt to split 2 pieces of logs at the same time. One of them may fly up and hit you.

Freeing a jammed log (fig.14)

- 1. Release both controls.
- 2. After the log pusher moves back and completely stops at its starting position, insert a wedge wood under the jammed log.
- 3. Start the log splitter to push the wedge wood to go completely under the jammed one.
- 4. Repeat above procedure with sharper slope wedge woods until the log is completely free.

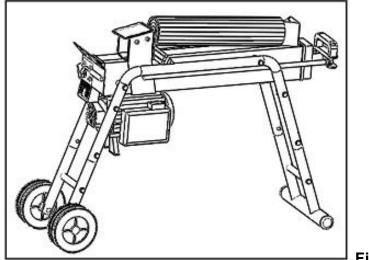


Fig.14

Do not try to knock the jammed log off. Knocking will damaged the machine or may launch the log and cause accident (fig.15).

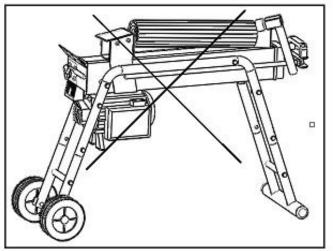


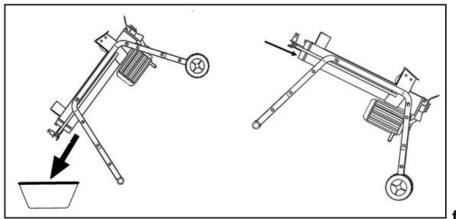
Fig.15

5. MAINTENANCE

Replacing hydraulic oil (fig.16)

Replace the hydraulic oil in the log splitter after every 150 hours of use. Take following steps to replace it.

- 1. Make sure all moving parts stops and the log splitter is unplugged.
- 2. Unscrew oil drain bolt (14) (fig.6) with dipstick to remove it.
- 3. Turn the log splitter on the support leg side over a 3.3 liter capacity container to drain the hydraulic oil off.
- 4. Turn the log splitter on the motor side.
- 5. Refill fresh hydraulic oil at the volume as per the hydraulic oil capacity of a particular model indicated in the specifications table.
- 6. Clean the surface of Dipstick on the oil drain bolt and put it back into the oil tank while keep the log splitter vertically.
- 7. Make sure the level of the refilled oil is just between 2 grooves around the dipstick.
- 8. Clean the oil drain bolt before thread them back. Make sure they are tightened to avoid leakage before placing the log splitter horizontally.



— fig.16

Periodically check oil level to ensure it is between 2 grooves around the dipstick. Upon lower oil level, oil refilling is required.

Warning: Never mix oil with general waste!

Used oil must be disposed of according to current regulations in the country where the machine is used.

Sharpening the wedge

After using the log splitter for some time, sharpen the wedge of the log splitter using a fine-toothed file and smooth any burrs or crushed area along the cutting edge

6. STORAGE

When you have finish working with your log splitter:

- 1. Disconnect the log splitter from the mains supply.
- 2. Tighten the oil yank cover / air bleeder,
- 3. Clean the unit down using a dry cloth.
- 4. Store in a dry and well-ventilated area.

7. TROUBLESHOOTING

PROBLEM	PROBABLE CAUSE	REMEDY SUGGESTED
Motor stops	Overload protection device	Let motor cool down, and push the button
starting	disengaged to protect the log	of the overload protection device to
	splitter from being damaged	re-start the motor
Fails to split logs	Log is improperly positioned	Refer to "Log splitter operation" section for perfect log loading
	The sizes or hardness of the log exceeds the capacity of the machine	Reduce the log size before splitting it on the log splitter
	Wedge cutting edge is blunt	Refer to "Sharpening wedge "section to sharpen the cutting edge.
	Oil leaks	Locate leak(s) and contact the dealer
	Unauthorized adjustment was made on Max. Pressure Limiting Screw. Lower max pressure rating was set.	Contact the dealer
The log pusher moves jerkily, taking unfamiliar noise or vibrating a lot	Lack of hydraulic oil and excessive air in the hydraulic system	Check oil level for possible oil refilling. Contact the dealer.
Oil leaks around cylinder ram or from other points	Air sealed in hydraulic system while operating	Loosen bleed screw by some rotations before operating the log splitter
	Bleed screw is not tightened before moving the log splitter	Tight the bleed screw up before moving the log splitter
	Oil drain bolt with dipstick is not tight.	Tighten the oil drain bolt with dipstick
	Hydraulic control valve assembly and/or seal(s) worn.	Contact the dealer

8. DISPOSAL



Electrical products should not be discarded with household products. According to the European Directive 2012/19/EU on waste electrical and electronic equipment and its implementation into national law, electrical products used must be collected separately and disposed of at collection points provided for this purpose. Talk with your local authorities or dealer for advice on recycling.

9. DECLARATION OF CONFORMITY



BUILDER SAS ZI, 32, rue Aristide Bergès – 31270 Cugnaux - France Tel : +33 (0)5.34.502.502 Fax : +33 (0)5.34.502.503

> Declare that this machine: ELECTRIC LOGSPLITTER *Model: FFBE5TS*

Serial number: 20230605974-20230606058

Is in conformity with the Directive 2006/42/EC and the regulations transposing it;

Also in conformity with the following Directives: RoHS Directive (EU)2015/863 amending 2011/65/EU EMC Directive 2014/30/UE

Also in conformity with the following standards: EN609-1:2017 EN60204-1:2018 EN55014-1: 2017/A11:2020 EN IEC55014-1: 2021 EN55014-2: 1997/A2:2008 EN IEC55014-2: 2021 EN61000-3-2: 2014 EN IEC61000-3-2: 2019/A1:2021 EN61000-3-11: 2000 EN IEC 61000-3-11:2019

Responsible of technical file: Olivier Patriarca

Cugnaux, le 18/05/2023

Philippe MARIE / PDG

10. WARRANTY



WARRANTY

The manufacturer guarantees the product against defects in material and workmanship for a period of 2 years from the date of the original purchase. The warranty only applies if the product is for household use. The warranty does not cover breakdowns due to normal wear and tear.

The manufacturer agrees to replace parts identifed as defective by the designated distributor. The manufacturer does not accept responsibility for the replacement of the machine, in whole or in part, and/or ensuing damage.

The warranty does not cover breakdowns due to:

- insufcient maintenance.
- abnormal assembly, adjustment or operations of the product.
- parts subject to normal wear and tear.

The warranty does not extend to:

- shipping and packaging costs.
- using the tool for a purpose other than that for which it was designed.
- the use and maintenance of the machine done in a manner not described in the user manual.

Due to our policy of continuous product improvement, we reserve the right to alter or change specifications without notice. Consequently, the product may be different from the information contained therein, but a modification will be undertaken without notice if it is recognized as an improvement of the preceding characteristic.

READ THE MANUAL CAREFULLY BEFORE USING THE MACHINE.

When ordering spare parts, please indicate the part number or code, you can fnd this in the spare parts list in this manual. Keep the purchase receipt; without it, the warranty is invalid. To help you with your product, we invite you to contact us by phone or via our website:

• +33 (0)9.70.75.30.30

https://services.swap-europe.com/contact

You must create a "ticket" via the web platform.

- Register or create your account.
- Indicate the reference of the tool.
- · Choose the subject of your request.
- Describe your problem.
- Attach these fles: invoice or sales receipt, photo of the identification plate (serial number), photo of the part you need (for example: pins on the transformer plug which are broken).



11. PRODUCT FAILURE

WHAT TO DO IF MY MACHINE BREAKS DOWN?

If you bought your product in a store:

- a) Empty the fuel tank if your product has one.
- b) Make sure that your machine is complete with all accessories supplied, and clean! If this is not the case, the repairer will refuse the machine.

Go to the store with the complete machine and with the receipt or invoice.

If you bought your product on a website:

- a) Empty the fuel tank if your product has one.
- b) Make sure that your machine is complete with all accessories supplied, and clean! If this is not the case, the repairer will refuse the machine.
- c) Create a SWAP-Europe service ticket on the site: https://services.swap-europe.com When making the request on SWAP-Europe, you must attach the invoice and the photo of the nameplate (serial number).
- d) Contact the repair station to make sure it is available before dropping of the machine.

Go to the repair station with the complete machine packed, accompanied by the purchase invoice and the station support sheet downloadable after the service request is completed on the SWAP-Europe site

For machines with engine failure from manufacturers BRIGGS & STRATTON, HONDA and RATO, please refer to the following instructions.

Repairs will be done by approved engine manufacturers of these manufacturers, see their site:

- http://www.briggsandstratton.com/eu/fr
- http://www.honda-engines-eu.com/fr/service-network-page;jsessionid=5EE8456CF39CD572AA2AEEDFD 290CDAE
- https://www.rato-europe.com/it/service-network

Please keep your original packaging to allow for after-sales service returns or pack your machine with a similar cardboard box of the same dimensions.

For any question concerning our after-sales service you can make a request on our website https:// services.swap-europe.com

Our hotline remains available at +33 (9) 70 75 30 30.



12. WARRANTY EXCLUSIONS

THE WARRANTY DOES NOT COVER:

- Start-up and setting up of the product.
- Damage resulting from normal wear and tear of the product.
- Damage resulting from improper use of the product.
- Damage resulting from assembly or start-up not in accordance with the user manual.
- Breakdowns related to carburetion beyond 90 days and fouling of carburetors.
- Periodic and standard maintenance events.
- Actions of modifcation and dismantling that directly void the warranty.
- Products whose original authentication marking (brand, serial number) has been degraded, altered or withdrawn.
- Replacement of consumables.
- The use of non-original parts.
- · Breakage of parts following impacts or projections.
- Accessories breakdowns.
- Defects and their consequences linked to any external cause.
- · Loss of components and loss due to insufcient screwing.
- Cutting components and any damage related to the loosening of parts.
- Overload or overheating.
- Poor power supply quality: faulty voltage, voltage error, etc.
- Damages resulting from the deprivation of enjoyment of the product during the time necessary for repairs and more generally the costs related to the immobilization of the product.
- The costs of a second opinion established by a third party following an estimate by a SWAP-Europe repair station
- The use of a product which would show a defect or a breakage which was not the subject of an immediate report and/or repair with the services of SWAP-Europe.
- Deterioration linked to transport and storage*.
- · Launchers beyond 90 days.
- Oil, petrol, grease.
- Damages related to the use of non-compliant fuels or lubricants.

* In accordance with transport legislation, damage related to transport must be declared to carriers within 48 hours maximum after observation by registered letter with acknowledgement of receipt.

This document is a supplement to your notice, a non-exhaustive list.

Attention: all orders must be checked in the presence of the delivery person. In case of refusal by the delivery person, it you must simply refuse the delivery and notify your refusal.

Reminder: the reserves do not exclude the notification by registered letter with acknowledgement within 72 hours.

Information:

Thermal devices must be wintered each season (service available on the SWAP-Europe site). Batteries must be charged before being stored.





BUILDER SAS 32 rue Aristide Bergès - Z.I. du Casque - 31270 Cugnaux - France Made in PRC